

## Installation Instructions for the Safety Deadbolt Actuator

ISSUE 2

PK 80172

### **⚠ WARNING**

#### **IMPROPER INSTALLATION**

- Consult with local safety agencies and their requirements when designing a machine-control link, interface and all control elements that affect safety.
- Strictly adhere to all installation instructions, including those for the GK or GKR/GKL Key Operated Safety Interlock Switch being used.

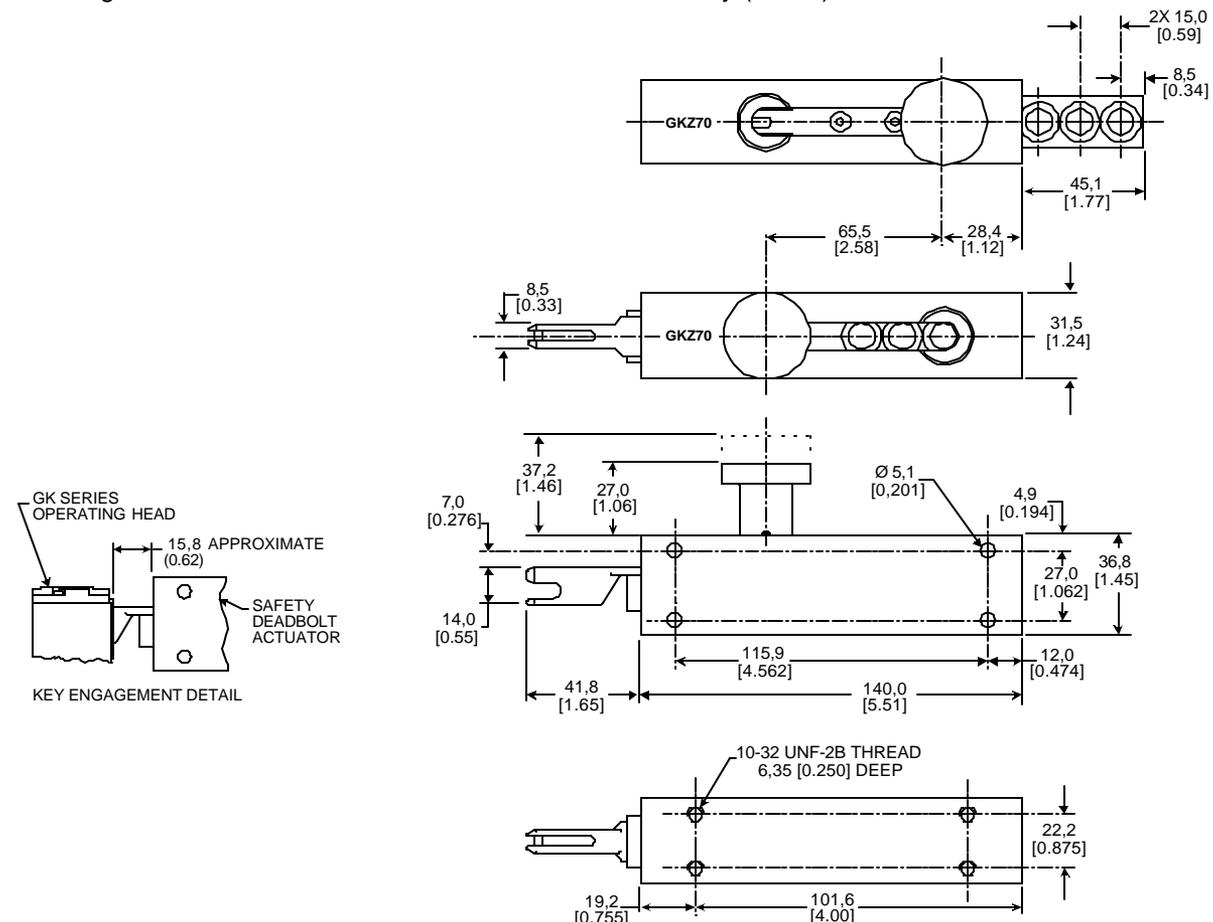
**Failure to comply with these instructions could result in death or serious injury.**

#### **GENERAL INFORMATION**

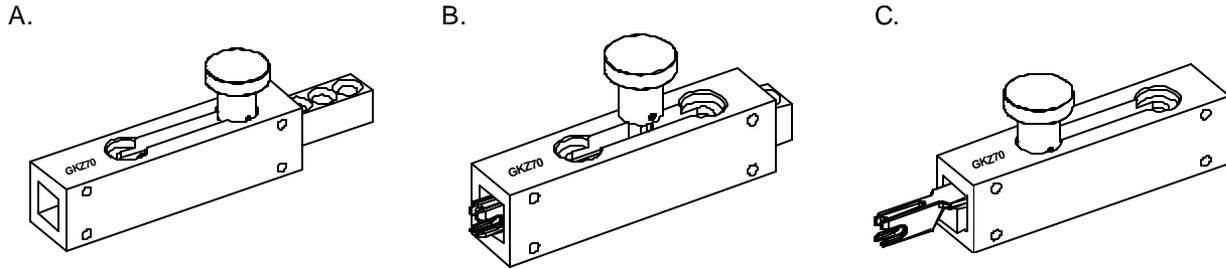
The Safety Deadbolt Actuator is used with the GK and GKR/GKL Key Operated Safety Interlock Switches to prevent the actuator key from being used as a doorstop or from protruding into the space of the protective guard or access door.

Padlock holes allow up to three user-provided padlocks for the purpose of the GK Series actuator key lockout.

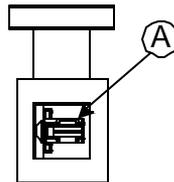
**Step 1:** Mount the Safety Deadbolt Actuator using the four mounting holes on the side or the four tapped mounting holes on the bottom of the device. For reference only (mm/in).



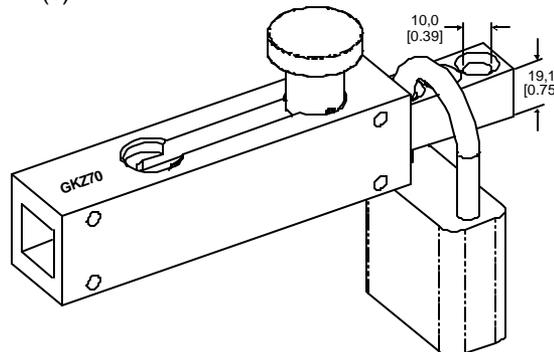
**Step 2:** To engage the deadbolt actuator, pull up on the knob and slide forward. Ensure the knob is fully seated in the extended position as shown in C.



**Step 3:** Rotate the sliding bolt in the housing to the desired position. (The sliding bolt, shown in A, may be rotated in 90 degree increments.) Secure the knob assembly with a thread locker.



**Step 4:** If desired, install padlock(s).



## WARRANTY/REMEDY

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