

## Installation Instructions for the TruStability<sup>®</sup> HSC Series and SSC Series Board Mount Pressure Sensors, Amplified Compensated Digital Output, ±2.5 mbar to ±40 mbar [±1 inH<sub>2</sub>O to ±30 inH<sub>2</sub>O]

ISSUE 1  
50064255

### GENERAL INFORMATION

TruStability<sup>®</sup> Board Mount Pressure Sensors are piezoresistive silicon pressure sensors offering a digital or ratiometric output for reading pressure over the specified full scale pressure span and temperature range. They are intended for use with non-corrosive, non-ionic fluids.

### LIQUID MEDIA OPTION

#### CAUTION

##### PRODUCT DAMAGE

- Ensure liquid media is applied to Port 1 only; Port 2 is not compatible with liquids.
- Ensure liquid media contains no particulates. All TruStability<sup>®</sup> sensors are dead-ended devices. Particulates can accumulate inside the sensor, causing damage or affecting sensor output.
- Recommend that the sensor be positioned with Port 1 facing downwards; any particulates in the system are less likely to enter and settle within the pressure sensor if it is in this position.
- Ensure liquid media does not create a residue when dried; build-up inside the sensor may affect sensor output. Rinsing of a dead-ended sensor is difficult and has limited effectiveness for removing residue.
- Ensure liquid media are compatible with wetted materials. Non-compatible liquid media will degrade sensor performance and may lead to sensor failure.

**Failure to comply with these instructions may result in product damage.**

### SOLDERING

See soldering times and temperatures in Table 2.

### CLEANING

#### CAUTION

##### IMPROPER CLEANING

- Ensure cleaning fluids, such as appropriate alcohols or fluorinated solvents, are used based on the type of contaminants to be removed.
- Do not immerse the sensor.

**Failure to comply with these instructions may result in product damage.**

**Table 1. Environmental Specifications**

Parameter	Characteristic
Humidity:	
Dry gases only	0% to 95% RH, non-condensing
Liquid media	100% condensing or direct liquid media on Port 1
Vibration	MIL-STD-202F, Method 214, Condition F (20.7 g random)
Shock	MIL-STD-202F, Method 213B, Condition
Life <sup>1</sup>	1 million cycles to working pressure min.
Solder reflow	J-STD-020D.1, Moisture Sensitivity Level 1 (unlimited shelf life)

**Table 2. Absolute Maximum Ratings<sup>2</sup>**

Parameter	Min.	Max.	Unit
Supply voltage	-0.3	6.0	V
Voltage on output pin	-0.3	V <sub>supply</sub> + 0.3	V
ESD susceptibility (human body model)	2	-	kV
Storage temperature range	-40 [-40]	85 [185]	°C [°F]
Soldering time and temperature:			
Lead solder (SIP, DIP)		4 s max. at 250 °C [482 °F]	
Peak reflow (SMT)		15 s max. at 250 °C [482 °F]	

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**Table 3. Operating Specifications**

Parameter	Min.	Typ.	Max.	Unit
Supply voltage (V <sub>supply</sub> ) <sup>3</sup> :				
3.3 Vdc	3.27	3.3 <sup>4</sup>	3.33	Vdc
5.0 Vdc	4.95	5.0 <sup>4</sup>	5.05	
Supply current:				
3.3 Vdc supply	-	1.6	2.1	mA
5.0 Vdc supply	-	2	3	
Compensated temperature range <sup>5</sup> :				
HSC Series	0 [32]	-	50 [122]	°C [°F]
SSC Series	-20 [-4]	-	85 [185]	
Operating temperature range <sup>6</sup> :				
HSC Series	-20 [-4]	-	85 [185]	°C [°F]
SSC Series	-40 [-40]	-	85 [185]	
Accuracy <sup>7</sup>	-	-	±0.25	%FSS
Orientation sensitivity (±1 g) <sup>8</sup>	-	-	±0.15	%FSS
Response time	-	0.46	-	ms
Output resolution	12	-	-	bits
Total error band <sup>9</sup> :	Varies with pressure range - see product data sheet. (link to come)			%FSS <sup>10</sup>
HSC Series				
SSC Series				
Bus standards	I <sup>2</sup> C, fast mode (400 kHz) Serial Peripheral Interface (SPI)			

**Table 4. Wetted Materials<sup>11</sup>**

Parameter	Port 1 (Pressure Port)	Port 2 (Reference Port)
Covers	high temperature polyamide	high temperature polyamide
Substrate	alumina ceramic	alumina ceramic
Adhesives	epoxy, silicone	epoxy, silicone
Electronic components	ceramic, glass, solder, silicon	silicon, glass, gold, solder

**Notes:**

- Life may vary depending on specific application in which sensor is utilized. Contact Honeywell Customer Service for Mean Time to Failure (MTTF) data.
- Absolute maximum ratings are the extreme limits the device can withstand without damage to the device. Stresses above these ratings may cause permanent damage. Exposure to absolute maximum conditions for extended periods may degrade device reliability.
- Ratiometricity of the sensor (the ability of the digital device to maintain performance parameters independent of supply voltage) is achieved when the supply voltage is within the operating specification range.
- The sensor is not reverse polarity protected. Incorrect application of supply voltage or ground to the wrong pin may cause electrical failure.
- The compensated temperature range is the temperature range over which the sensor will produce an output proportional to pressure within the specified performance limits.
- The operating temperature range is the temperature range over which the sensor will produce an output proportional to pressure but may not remain within the specified performance limits.
- Accuracy: The maximum deviation in output from a Best Fit Straight Line (BFSL) fitted to the output measured over the pressure range at 25 °C [77 °F]. Includes all errors due to pressure non-linearity, pressure hysteresis, and non-repeatability.
- Orientation sensitivity: The maximum change in offset of the sensor due to a change in position or orientation relative to Earth's gravitational field.
- Total Error Band: The maximum deviation from the ideal transfer function over the entire compensated temperature and pressure range. Includes all errors due to offset, full scale span, pressure non-linearity, pressure hysteresis, repeatability, thermal effect on offset, thermal effect on span, and thermal hysteresis.
- Full Scale Span (FSS) is the algebraic difference between the output signal measured at the maximum (P<sub>max.</sub>) and minimum (P<sub>min.</sub>) limits of the pressure range.
- Contact Honeywell Sales and Service for detailed material information.

**Table 5. Pinout for SMT and DIP Packages**

Output Type	Pin 1	Pin 2	Pin 3	Pin 4	Pin 5	Pin 6	Pin 7	Pin 8
I <sup>2</sup> C	GND	V <sub>supply</sub>	SDA	SCL	NC	NC	NC	NC
SPI	GND	V <sub>supply</sub>	MISO	SCLK	SS	NC	NC	NC

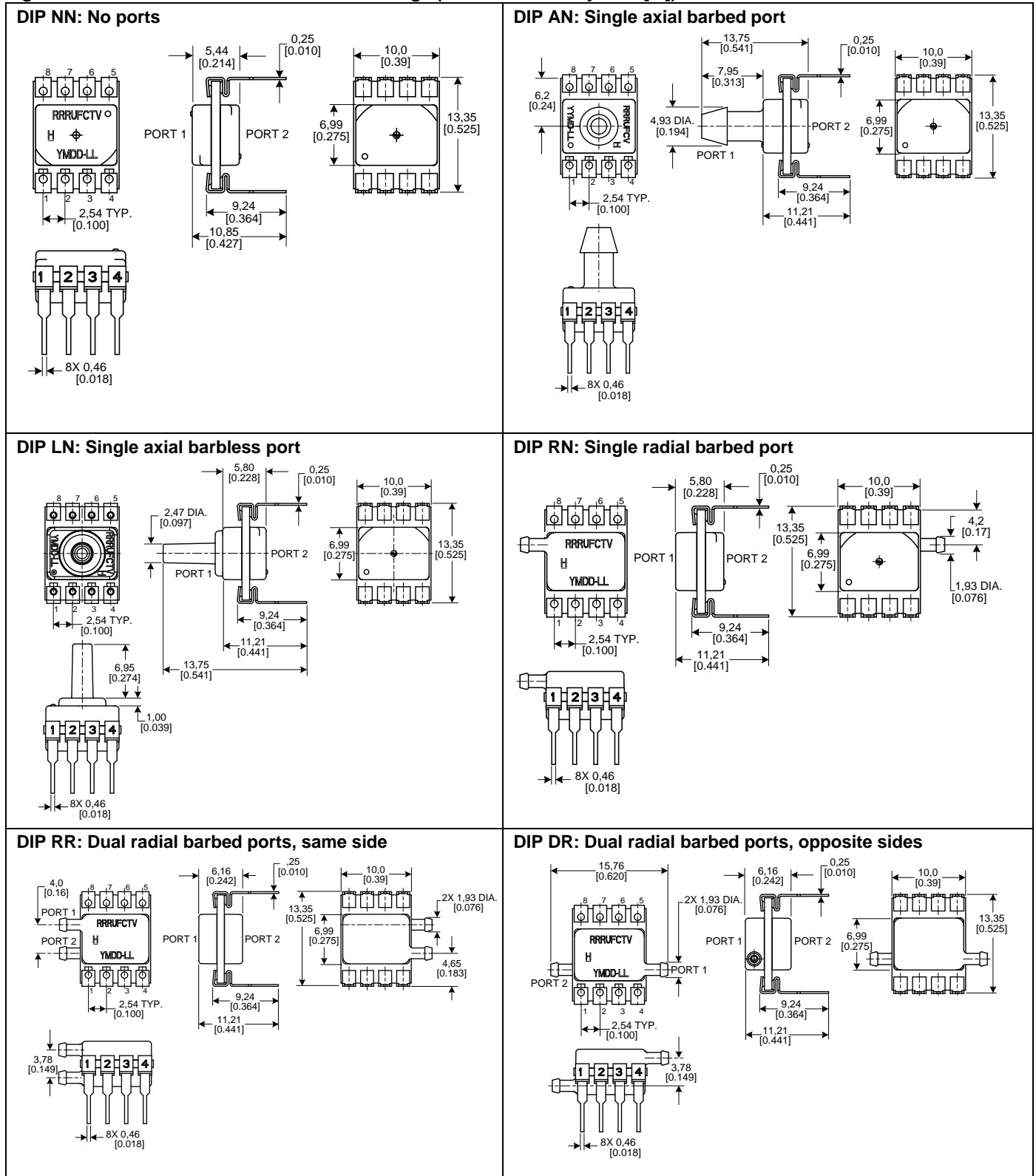
**Table 6. Pinout for SIP Package**

Output Type	Pin 1	Pin 2	Pin 3	Pin 4
I <sup>2</sup> C	GND	V <sub>supply</sub>	SDA	SCL

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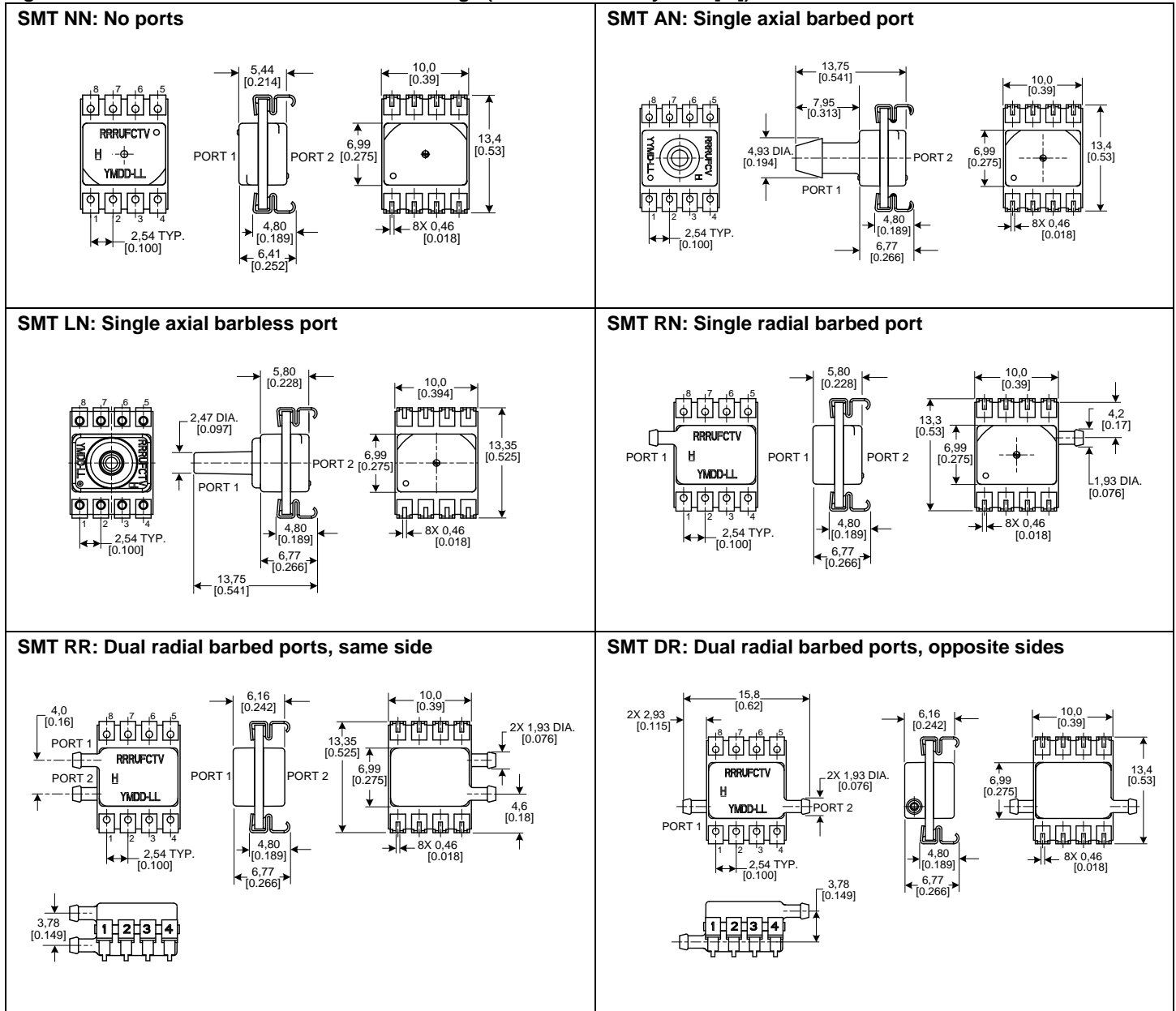
Figure 1. DIP Pressure Port Dimensional Drawings (For reference only: mm [in])



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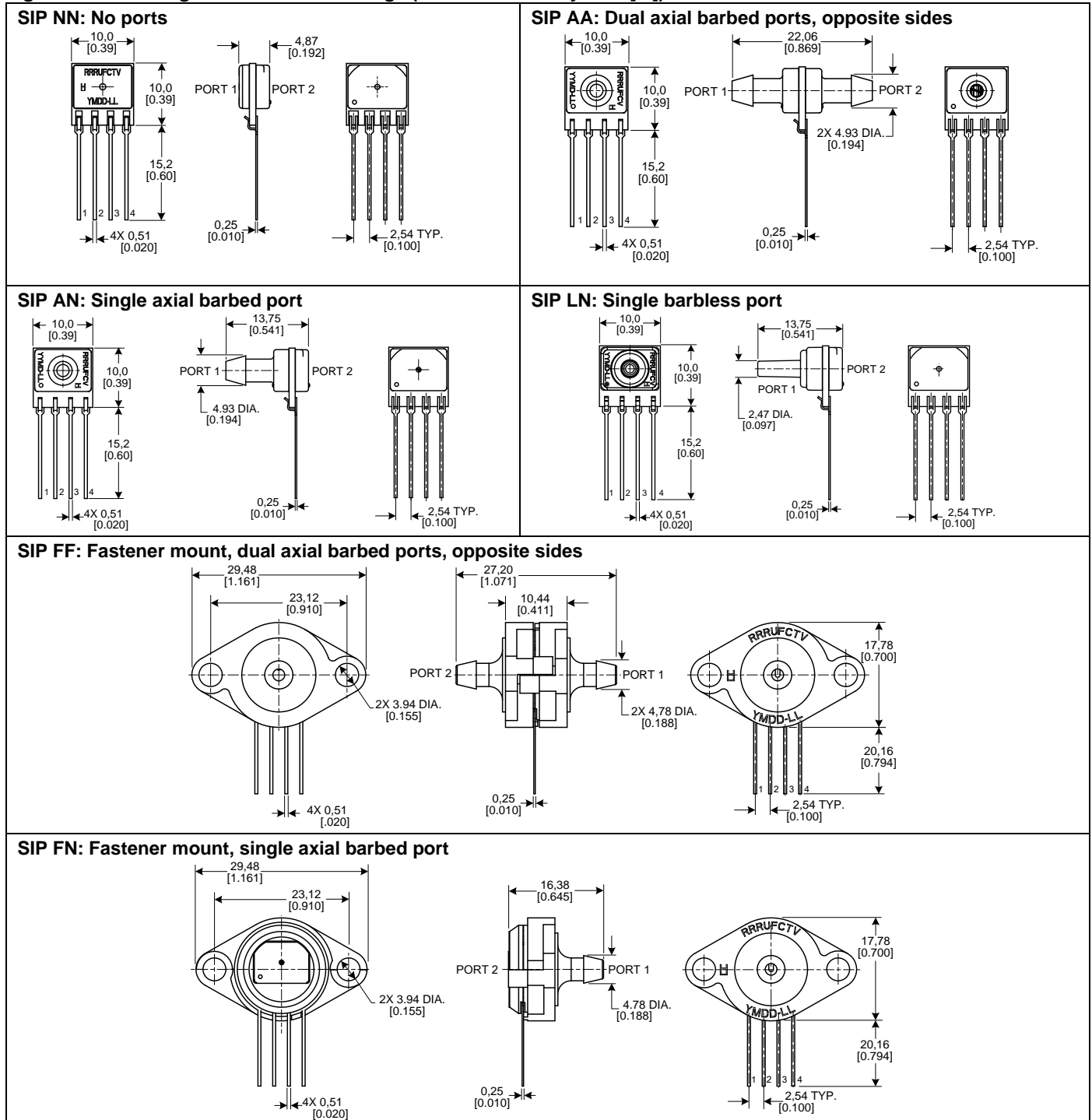
Figure 2. SMT Pressure Port Dimensional Drawings (For reference only: mm [in])



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Figure 3. SIP Package Dimensional Drawings (For reference only: mm [in])

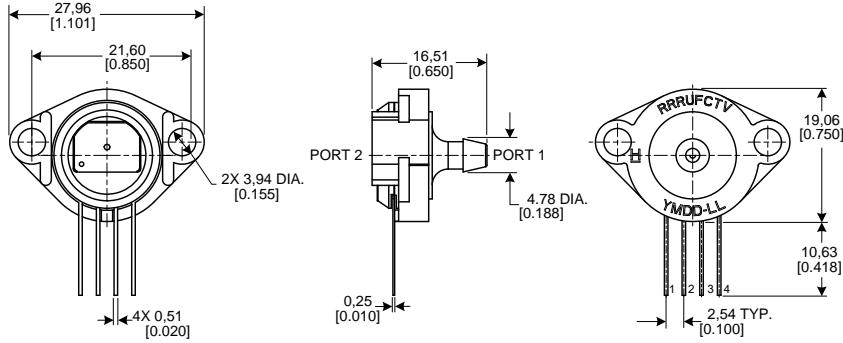


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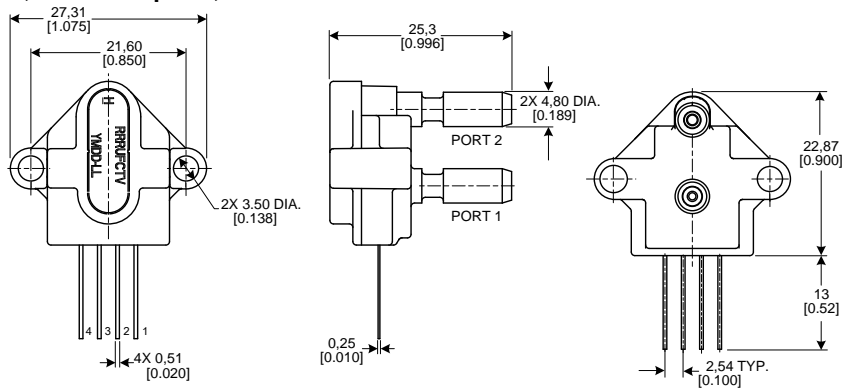
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Figure 3. SIP Package Dimensional Drawings (continued)

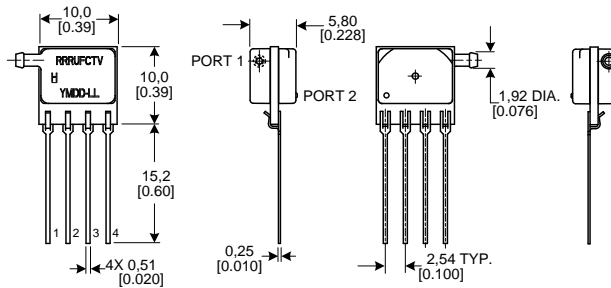
**SIP GN: Ribbed fastener mount, single axial barbed port**



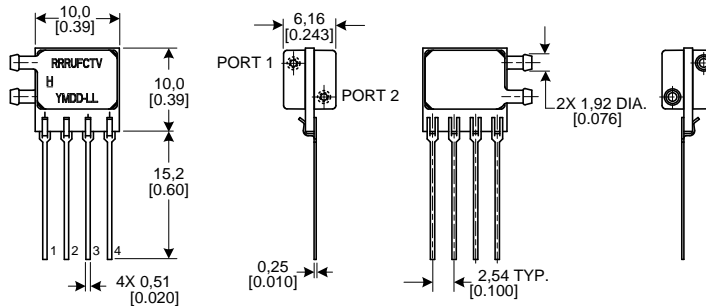
**SIP NB: Fastener mount, dual axial ports, same side**



**SIP RN: Single radial barbed port**



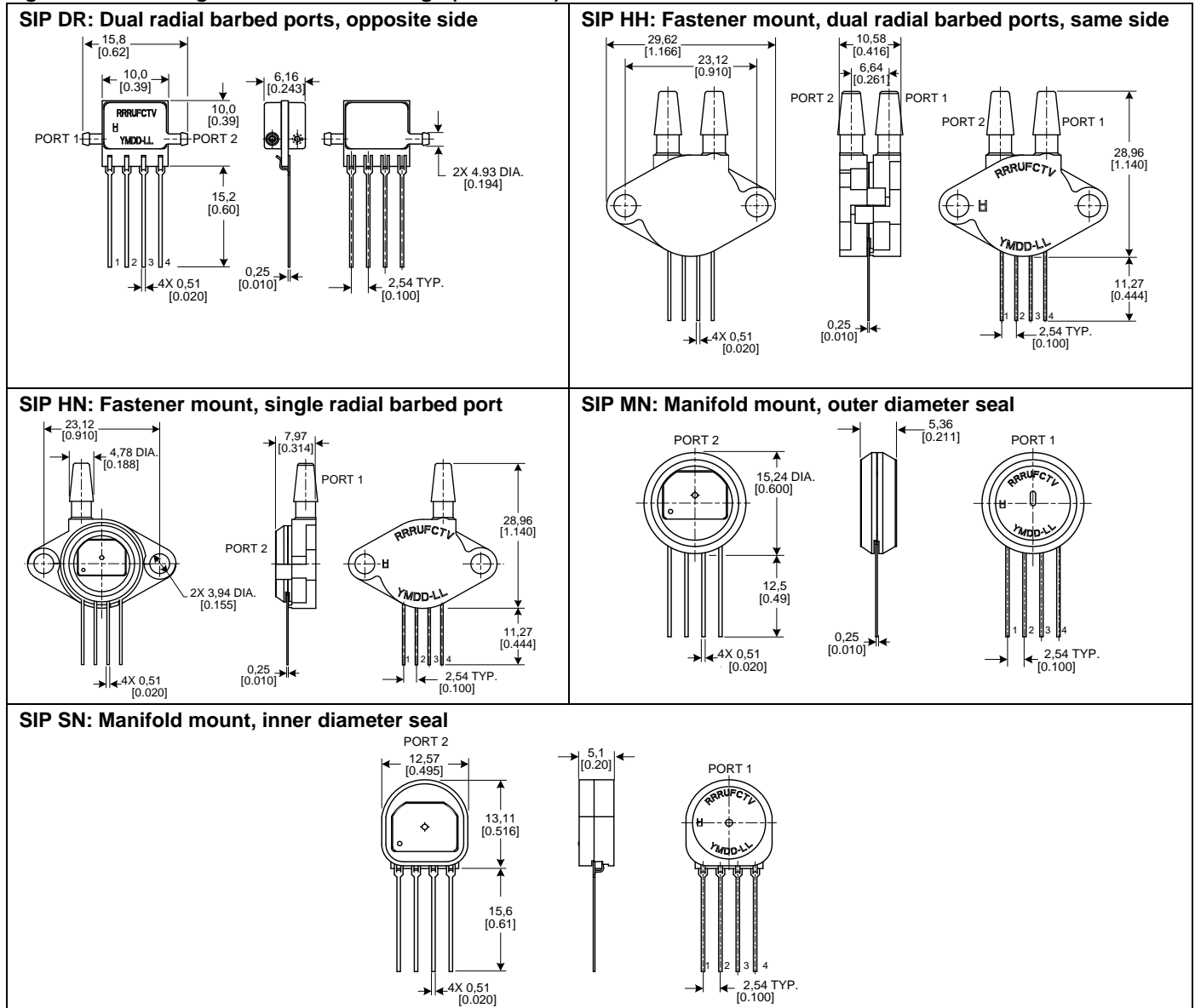
**SIP RR: Dual radial barbed ports, same side**



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Figure 3. SIP Package Dimensional Drawings (continued)



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## WARNING

### PERSONAL INJURY

- DO NOT USE these products as safety or emergency stop devices or in any other application where failure of the product could result in personal injury.

**Failure to comply with these instructions could result in death or serious injury.**

### WARRANTY/REMEDY

Honeywell warrants goods of its manufacture as being free of defective materials and faulty workmanship. Honeywell's standard product warranty applies unless agreed to otherwise by Honeywell in writing; please refer to your order acknowledgement or consult your local sales office for specific warranty details. If warranted goods are returned to Honeywell during the period of coverage, Honeywell will repair or replace, at its option, without charge those items it finds defective. **The foregoing is buyer's sole remedy and is in lieu of all other warranties, expressed or implied, including those of merchantability and fitness for a particular purpose. In no event shall Honeywell be liable for consequential, special, or indirect damages.**

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Specifications may change without notice. The information we supply is believed to be accurate and reliable as of this printing. However, we assume no responsibility for its use.

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Honeywell serves its customers through a worldwide network of sales offices, representatives and distributors. For application assistance, current specifications, pricing or name of the nearest Authorized Distributor, contact your local sales office or:

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50064255-1-EN IL50 GLO Printed in USA  
August 2011  
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